

Product Reference  
**E-Air H250 VSD APP**  
Portable Compressor



### Standard Scope of Supply

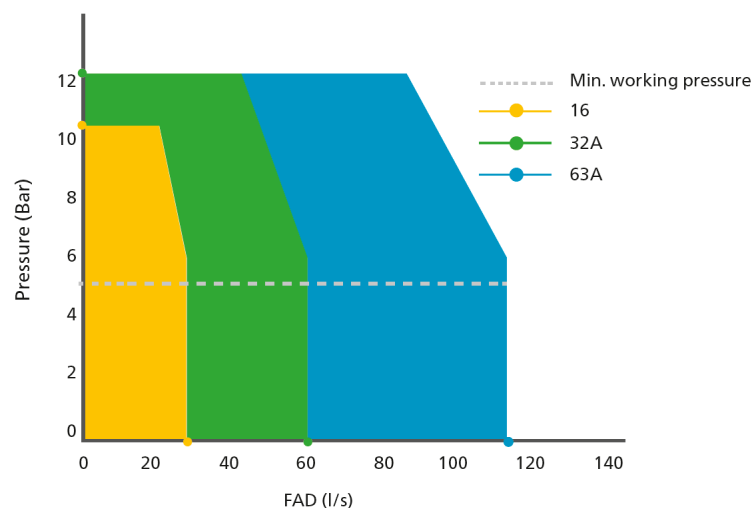
The Atlas Copco **E-Air H250 VSD** is a single-stage, oil-injected, rotary screw type air compressor, powered by an Atlas Copco electric motor with Class H insulation powering up to 9000rpm.

The unit hosts the new generation C90 Screw element in its air end combined with an Atlas Copco integrated permanent magnet motor, cooling circuit, air/oil separation and control systems, an undercarriage with fixed towbar, brakes and pintle eye is available as standard.

Special attention has been given to the overall product quality, user friendliness, ease of serviceability, and economical operation to ensure best in class cost of ownership.

The Unique feature of this new range is the PACE functionality coupled with the intuitive XC2003 controller. This pioneering technology enables multiple pressure and flow settings, ensuring you match air flow and pressure to your application needs.

### Pressures and flow



## Main data

		E-Air H250 VSD		
Model		63A	32A	16A
Minimum effective receiver pressure	bar(g)	5	5	5
	psi(g)	72,5	72,5	72,5
Maximum effective receiver pressure (Unloaded)	bar(g)	12	12	10,5
	psi(g)	174	174	152
Free air delivery				
FAD at pressure setting of 12 bar(g)	l/s / cfm	84 / 178	41,1 / 87	NA
FAD at pressure setting of 10,3 bar(g)	l/s / cfm	91,5 / 194	45,8 / 97	19,8 / 42
FAD at pressure setting of 8,6 bar(g)	l/s / cfm	98,6 / 209	50,5 / 107	22,7 / 48
FAD at pressure setting of 7 bar(g)	l/s / cfm	105,7 / 224	55,2 / 117	25,5 / 54
FAD at pressure setting of 6 bar(g)	l/s / cfm	110 / 233	58 / 123	26,9 / 57
Max. sound pressure level (Lp @ ISO 2151)	dB(A)	65	63	61
Compressed air temperature at outlet valve with aftercooler	°C (°F)	54 (129)	54 (129)	54 (129)
Max. ambient temperature at sea level	°C (°F)	50 (122)	50 (122)	50 (122)
Max. ambient temperature at sea level with aftercooler	°C (°F)	45 (113)	45 (113)	45 (113)
Min. starting temperature	°C (°F)	-20 (-4)	-20 (-4)	-20 (-4)
Max. oil content of compressed air	mg/m³	8	8	8
Number of compression stages		1	1	1
Capacity of compressor oil system	l	17	17	17
Net capacity of air receiver	l	35	35	35
Air volume at inlet grating (approx.)	m³/s	1.33	1.33	1.33
Motor		Atlas Copco	Atlas Copco	Atlas Copco
Max. power	kW	37	37	37
Voltage	V	380-460 (+/-10%)	380-460 (+/-10%)	380-460 (+/-10%)
Current	A	63	63	63
Fan(s) electrical power input	kW	0.92	0.92	0.92
Frequency	Hz	50	50	50
Number of phases		3	3	3
Service Factor		1.25	1.25	1.25

## Features

## Benefits

- PACE
  - The versatility of the Xc2003 controller gives you the flexibility to tune your machine to a wider range of applications. This feature makes the compressor very versatile as the same unit can be used for various application. This increases the utilization and hence the ROI as against a standard compressor. The PACE functionality ensures that the air flow matches the desired operating pressure to maximize output without compromising on the efficiency.
- Designed with environmental protection in mind
  - The unit comes with a Spillage Free frame as Standard with 110% fluid containment and a class H electric motor, this makes the compressor suitable for use in all areas of the EU.
- Compact, sound attenuated, corrosion resistant enclosure
  - For OND compliance the unit is enclosed in a sound attenuated Zincor steel enclosure. The large U-Flex canopy doors allows superior access and makes maintenance easy.  
Compact and maneuverable, saving valuable space on your job site, and during transportation, less than 750 Kg
- 3-layer painting
  - High residual value

## Dimensions

See dimension drawing

## Principle Data

### Compressor Element

The quality of a compressor can be measured through the reliability, efficiency and durability of the compressor element used. Through decades of expertise in the design of compressor elements, the result is the production of most efficient and reliable compressors in the market. When the screw element is efficient durability excels, maintenance intervals decrease and fuel consumption goes down.

The **E-Air H250 VSD** compressor utilizes an Atlas Copco C90 element and is driven by an electric motor. Inlet air is filtered through a heavy-duty air filter.

### Air/Oil Separator

Air and oil separation is achieved through a centrifugal oil separator combined with a filter element. Vessel is ASME/CRN approved and stamped accordingly.

Designed for a higher maximum working pressure, the separator is equipped with a high pressure sealed and certified safety relief valve, automatic blow-down valve

### Cooling System

The cooling system consists of integrated side-by-side aluminum oil cooler with axial fan to ensure optimum cooling. The fan is protected by a guard for operator safety. There is an access port for easy cleaning of coolers

The cooling system is suitably designed for continuous operation in ambient conditions up to 50°C (122°F) and 45°C (113°F) with After Cooler, with canopy doors closed.

### Compressor Regulating System / PACE

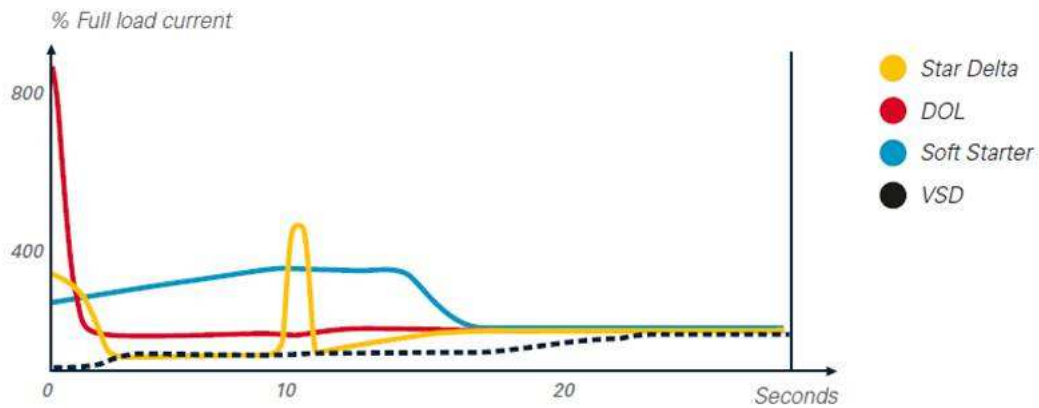
Introduction of intuitive PACE functionality allows the compressor to operate at any pressure setting between 5 and 12 bar. The compressor can have multiple pressure presets and we can use the controller to toggle between the pressure presets. Pressure can be adjusted in increments of 0.1 bar.

Economic power consumption is assured by the fully automatic 100% step-less speed regulator that adapts motor speed to air demand.

## Motor

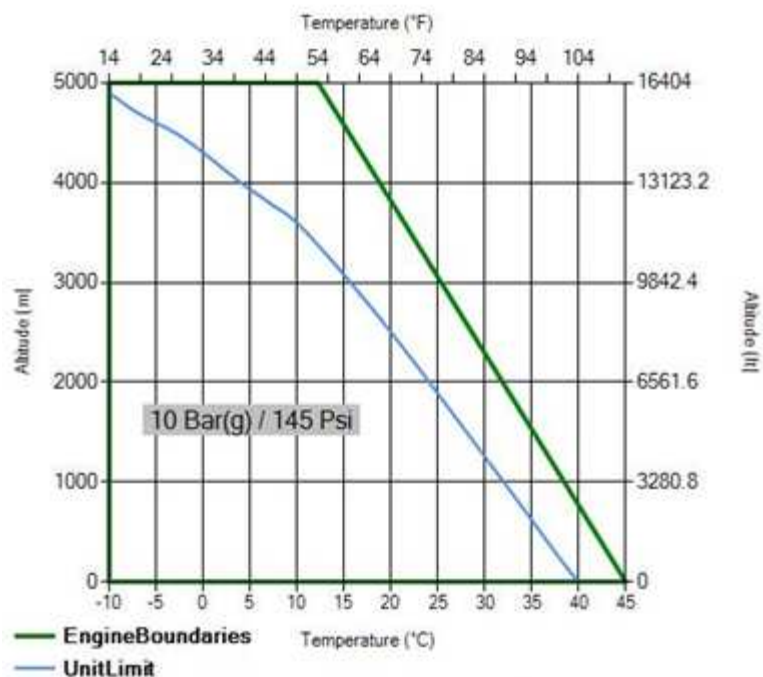
### Atlas Copco

Out Atlas Copco in-house designed and patented integrated permanent magnet motor provides ample power to operate the compressor continuously at full-load without peak load at start-up.  
 This water-cooled and ruggedized motor with sealed windings will protect the machine.  
 Cold start options are available for up to -25°C (-13°F).



### ALTITUDE UNIT PERFORMANCE CURVE

Maximum allowable working pressure as a function of altitude and ambient temperature



Graph represents working conditions, for starting conditions pls contact your Atlas Copco contact

## Electrical System

The **E-Air H250 VSD** is equipped with a 12 Volt negative ground electrical starting system.

## Instrumentation

The instrument control panel is located on the rear of the compressor canopy with easy access.

Standard instrument package includes an operating pressure gauge, and fully diagnostic ECU controller with large display. The intuitive Atlas Copco XC2003 controller is easy to operate with all functions conveniently at your fingertips. The controller also manages the motor operating system, and a number of safety warnings and shut downs on various parameters (listed below).

### XC2003 Controller Functionality:

- Displayed while running
  - Hours
  - Outlet pressure
- Compressor measurements displayed
  - Running hours
  - Clock
  - Battery voltage
  - Regulating pressure
  - Emergency stop count
  - Air discharge pressure
  - Minor and major service counters in hours and days
- Warnings and Shutdowns
  - Power phase detection
  - Main Motor Overload
  - Fan Motor Overload
  - Vessel pressure
  - Pressure Air Discharge
  - Element Temperature
- Operational Buttons
  - Start and stop of the unit
  - View measurements, settings and alarms
  - Multi position cursor to navigate menus
- Alarms
  - View current & historical alarms present
  - History of last 20 alarms and events with time and date stamps
- Settings
  - Reset service timers
  - Language settings



## Bodywork

The compressor's frame comes standard with ASTM A653 Zincor steel plate work with powder coat paint finish providing excellent corrosion protection. The canopy is sound attenuated to meet the most current legal noise requirements. U-flex canopy offers easy service access to all components from both sides of the machine.

## Undercarriage

The **E-Air H250 VSD** compressor is available with an undercarriage alternative, providing utmost flexibility in installation or towing requirements.

- Single axle trailer setup with:
  - Undercarriage with road homologation and Fixed towbar
  - 205R14C Wheels for trailer use
  - Hydraulic Trailer brakes
  - Heavy Duty torsion axle
  - Jockey wheel
  - Single point lifting structure

### Supplied Documentation

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The unit is delivered with documentation regarding:

- Hard copies of the Atlas Copco Operators Safety and Instruction Manual, Atlas Copco Parts Book, Motor Manual and Parts book, as well as electronic copies available on request.
- Warranty Registration card for motor and Atlas Copco Compressor (Units must be registered upon receipt).
- Certificate for air/oil separator vessel and safety valve approval, CE (Upon request only).

### Warranty Coverage

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Please refer to product presentation for warranty info

Extended Warranty Programs are available; please contact your local sales representative for more info.